

Contents

List of Figures.....	ix
List of Tables	xi
Preface.....	xii
Chapter 1 Introduction and literature review.....	1
1.1 Raw materials for steelmaking.....	2
1.2 Historical developments in steelmaking	3
1.3 Fossil fuel consumption and CO ₂ emission by steel industry	5
1.3.1 Global initiatives at controlling the environmental damage	6
1.4 Use of hydrogen for green steelmaking	7
1.5 Use of biomass for green steelmaking.....	8
1.5.1 Blast furnace – Basic oxygen furnace (BF-BOF) route	10
1.5.2 Alternative routes.....	12
1.6 Objective of the present work.....	19
Chapter 2 Selection and characterization of biomass species for ironmaking	21
2.1 Introduction	21
2.2 Experimental.....	23
2.2.1 Procurement of raw materials	23
2.2.2 Characterization of biomasses.....	23
2.3 Results and discussion.....	27
2.3.1 Proximate analysis	27
2.3.2 Ultimate analysis	28
2.3.3 Thermal stability test	29
2.3.4 Specific gravity and Porosity	30
2.3.5 Compressive strength.....	30
2.3.6 SEM analysis.....	31
2.4 Conclusions	33
Chapter 3 Characterization of charcoals produced from <i>Acacia</i> , <i>Albizia</i> and <i>Leucaena</i> for application in ironmaking.....	35

3.1	Introduction	35
3.2	Experimental.....	38
3.2.1	Preparation of Charcoals	38
3.2.2	Characterization of charcoals	39
3.3	Results and Discussion	42
3.3.1	Proximate analysis	42
3.3.2	Ultimate analysis	43
3.3.3	Van Krevelen diagram.....	44
3.3.4	Charcoal yield	45
3.3.5	Volume shrinkage.....	46
3.3.6	Compressive strength.....	48
3.3.7	SEM analysis.....	49
3.3.8	Fourier transform infrared spectroscopy	51
3.3.9	Raman spectroscopy.....	53
3.3.10	Charcoal reactivity	55
3.4	Conclusions	57
	Chapter 4 Reduction behavior and kinetics of iron ore-charcoal composite pellets for sustainable ironmaking	59
4.1	Introduction	59
4.2	Experimental.....	62
4.2.1	Raw materials	62
4.2.2	Methods.....	63
4.2.3	Characterization of DRI.....	65
4.3	Result and Discussion	67
4.3.1	Effect of C/O ratio.....	67
4.3.2	Effect of charcoal type and carbonization temperature	70
4.3.3	Effect of reduction temperature and time.....	71
4.3.4	Reduction Kinetics	75
4.4	Conclusions	79
	Chapter 5 Exploration of the use of the DRI in steelmaking.....	81
5.1	Introduction	81
5.2	Experimental.....	82
5.2.1	Preparation of DRI in bulk.....	82

5.2.2	Methods.....	82
5.3	Results and Discussion	85
5.3.1	Electric resistance furnace melting.....	85
5.3.2	Electric arc furnace melting	87
5.4	Conclusion.....	89
	Chapter 6 Overall conclusions	91
	Chapter 7 Future scope	94
	References.....	95
	List of Publications	I