

Table of Contents

Section	Content	Page No.
1.	Introduction	1-25
1.1.	Conventional waste biomass feedstock	11
1.2	Fixed bed type gasifier	14
1.2.1	Updraft Gasifier	15
1.2.2	Downdraft Gasifier	16
1.2.3	Cross draft Gasifier	18
1.3.1	Bubbling Bed Gasifier	20
1.3.2	Circulating Bed Gasifier	20
1.4	Research gap	23
1.5	Research objective	24
2.	Literature Review	26
3.	Materials and Methodology	35
3.1	Backhand Principle of Aspen plus	35
3.2	Aspen plus Modelling Approach	37
3.2.1	Property package	37
3.2.2	Assumptions	38
3.2.3	Development of ASPEN Plus model	39
3.3	Experimental Methodology	41

3.3.1	Test fuels	41
3.3.2	Experimental setup and procedure	45
3.4	Optimization Methodology	46
4	Result and Discussions	49
4.1.	Numerical Simulation: Gasification of <i>Syzygium cumini</i> biomass	50
4.1.1	Model Validation	53
4.1.2	Sensitivity analysis	55
4.1.3	Effect of temperature	56
4.1.4	Effect of equivalence ratio	59
4.1.5	Regression analysis	61
4.1.6	Normal probability plots	61
4.1.7	ANOVA results	62
4.1.8	Multi-objective optimization using contour and 3-D	65
4.1.9	Interaction effect of the decision variables	66
4.1.10	Interaction effect of the decision variables on the cold gas efficiency	67
4.1.11	Interaction effect of the decision variables on the higher heating value	67
4.1.12	Optimal state of decision variables	68
4.1.13	Summary of the present work	70
4.2	Numerical Simulation–Gasification of Poultry litter	72
4.2.1	Model validation	73
4.2.2	Sensitivity Analysis	74

4.2.3.	Temperature effects on syngas compositions and gasification efficiency	75
4.2.4.	Equivalence ratio (ER) effect on syngas composition and its gasification efficiency	78
4.2.5.	Moisture content (MC) effect on syngas composition and gasification efficiency.	80
4.2.6	Regression analysis	83
4.2.7	Normal probability plots	84
4.2.8	ANOVA results	85
4.2.9	Parametric impact using contour and 3-D surface plot	88
4.2.10	Simultaneous influence on the Hydrogen concentration	88
4.2.11	Simultaneous effect on efficiency	90
4.2.12	Simultaneous influence on the higher heating value	91
4.2.13	Optimal state of decision variables	93
4.2.14.	Summary of the present work	94
4.3	Numerical simulation- Gasification of low-density polyethylene waste	95
4.3.1	Model description	97
4.3.2	Model validation	98
4.3.3	Sensitivity Analysis	99
4.3.4.	Influence of temperature on Producer gas composition	100
4.3.5.	Influence of equivalence ratio (ER) on syngas composition	101
4.3.6.	Influence of steam/plastic on syngas composition	102
4.3.7	Influence of reactor temperature on Tar and Char production	103
4.3.8	Regression analysis	105
4.3.9	Pareto Chart	107

4.3.10	ANOVA results	108
4.3.11	Parametric impact of multiple independent parameters using 3-D surface plot	110
4.3.12	CO concentration	110
4.3.13	H ₂ concentration	110
4.3.14	Cold gas efficiency	111
4.3.15	Higher heating value	111
4.3.16	Multi-objective optimization	113
4.3.17.	Summary of the present work	114
4.4	Modelling of Steam injected Plasma Gasifier	115
4.4.1	Model description	115
4.4.2	Model validation	117
4.4.3	Sensitivity Analysis	118
4.4.4.	Influence of temperature	118
4.4.5	Influence of equivalence ratio (ER)	122
4.4.6.	Influence of steam/biomass	124
4.4.7	Regression analysis	126
4.4.8	Normal probability plots	127
4.4.9	ANOVA results	129
4.4.10	Parametric impact using contour and 3-D surface plot	129
4.4.11	Common impact of the independent parameters on the H ₂ concentration	130
4.4.12	Common impact of the independent parameters on the cold gas efficiency	130
4.4.13	Common impact of the independent parameters on the higher heating value	131

4.4.14.	Optimal state of decision variables	135
4.4.15	Summary of the present work	137
4.5	Experimental analysis-Gasification of coconut shell	139
4.5.1	Experimental arrangement	140
4.5.2	Experimental uncertainty	143
4.5.3	RSM Normal Probability Plots	144
4.5.4	RSM regression analysis	146
4.5.5	ANOVA analysis	147
4.5.6	Parametric impact using contour plot and 3-D surface plot	150
4.5.7	Common impact of the independent parameters on Brake Power	150
4.5.8	Common impact of the independent parameters on Brake thermal efficiency	151
4.5.9	Common impact of the independent parameters on Brake specific fuel consumption.	152
4.5.10	Common impact of the independent parameters on engine exhaust emission	153
4.5.11	Response optimizer	157
4.5.12	Summary of the present work	158
4.6	Triple fuelled gasification utilizing Biodiesel, Diesel and Producer gas	159
4.6.1	Experimental setup	160
4.6.2	Experimental procedure	163
4.6.3	Experimental uncertainty	165
4.6.4	Normal Probability Plots	166
4.6.5	RSM regression analysis	169
4.6.6	ANOVA assessment	172

4.6.7	Parametric impact using 3-D surface plot	175
4.6.8	Brake Power	175
4.6.9	Brake thermal efficiency	176
4.6.10	Brake specific fuel consumption.	178
4.6.11	Engine exhaust emissions	179
4.6.12	Response optimizer	183
4.6.13	Summary of the present work	184
4.7	Experimental Investigation on the coal gasification	186
4.7.1	Test fuels	186
4.7.2	RSM Normal Probability Plots	188
4.7.3	RSM regression analysis	188
4.7.4	Gasifier performance and diesel saving	189
4.7.5	ANOVA analysis	193
4.7.6	Parametric impact using 3D Surface plot	196
4.7.7	Common impact of the independent parameters on Brake thermal efficiency	196
4.7.8	Common impact of the independent parameters on Brake specific fuel consumption.	197
4.7.9	Common impact of the independent parameters on engine exhaust emission	198
4.7.10	Response optimizer	199
4.7.11	Summary of the present work	202
4.8	Experimental investigation- Gasification of Syzygium cumini biomass	203
4.8.1	Biomass characteristics	203
4.8.2	Effect of Gasifier equivalence ratio (ER) on gasification	205

	temperature	
4.8.3	Effect of Gasifier ER on fuel consumption with and without PG at different BP.	206
4.8.4	Diesel saving at different Gasifier ER and Engine load	208
4.8.5	Effect of CR on fuel consumption with and without PG at different Engine load	209
4.8.6	Diesel saving at different CR.	210
4.8.7	Effect of CR on Brake specific fuel consumption (BSFC) with and without PG.	212
4.8.8	Mass balance	213
4.8.9	Summary of the present work	214
5	Conclusion and Future work	216
5.1	Numerical simulation work conclusion	217
5.2	Experimental work conclusion	220
5.3	Scope for Future work	223
List of Publications		224
References		226
Appendix		235
