

# TABLE OF CONTENTS

Chapter No.	DESCRIPTION	Page No.
	<b>CERTIFICATE</b>	i
	<b>DECLARATION BY THE CANDIDATE</b>	ii
	<b>COPYRIGHT TRANSFER CERTIFICATE</b>	iii
	<b>DEDICATION</b>	iv
	<b>ACKNOWLEDGEMENTS</b>	v - vi
	<b>LIST OF FIGURES</b>	xiv - xxii
	<b>LIST OF TABLES</b>	xxiii - xxv
	<b>LIST OF NOTATIONS AND ABBREVIATIONS</b>	xxvi - xxix
	<b>PREFACE</b>	xxx - xxiii
<b>1.</b>	<b>INTRODUCTION</b>	<b>01 - 81</b>
1.1	<i>General</i>	01
1.2	<b>DIESEL SOOT AND NO<sub>x</sub> FORMATION, THEIR EFFECTS AND CONTROL TECHNIQUES</b>	<b>03</b>
	<b>1.2.1 Particulate Matter/Soot</b>	<b>03</b>
	1.2.2 PM/Soot Formation	07
	1.2.2.1 Pyrolysis	08
	1.2.2.2 Nucleation	11
	1.2.2.3 Surface growth	12
	1.2.2.4 Coalescence	12
	1.2.2.5 Agglomeration	13
	1.2.3 Mechanism of diesel soot formation	14
	1.2.4 Diesel PM components	17
	1.2.5 Typical composition of Diesel PM	18
	1.2.6 Classification of Diesel Soot	21
	1.2.7 Morphology of PM	22
	1.2.8 Harmful Effects of Soot	25
	1.2.8.1 On water and soil pollution	25
	1.2.8.2 On vegetation	27

1.2.8.3	On visibility	27
1.2.8.4	On materials	30
1.2.8.5	On health	30
1.2.9	Approaches for Diesel Soot Reduction	32
1.2.9.1	Diesel oxidation catalyst (DOC)	33
1.2.9.2	Diesel Particulate Filter (DPF)	36
1.2.9.3	Continuously Regenerating Trap (CRT)	44
1.2.9.4	Mechanism for catalytic oxidation of soot	45
<b>1.3.1</b>	<b>Nitrogen Oxide (NO<sub>x</sub>)</b>	<b>46</b>
1.3.2	NO <sub>x</sub> Formation	46
1.3.2.1	Thermal NO <sub>x</sub>	47
1.3.2.2	Fuel NO <sub>x</sub>	48
1.3.2.3	Prompt NO <sub>x</sub>	49
1.3.3	Effects of NO <sub>x</sub>	50
1.3.3.1	On human health	50
1.3.3.2	Global warming	53
1.3.3.3	Acid rain and dry deposition	55
1.3.3.4	Emission Legislations	57
1.3.3.5	Overview of Diesel Emissions and Current Situation	62
1.3.4	Approaches for Reduction of NO <sub>x</sub> in Diesel Engine	64
1.3.4.1	Exhaust gas recirculation(EGR)	65
1.3.4.2	Selective Catalytic Reduction(SCR)	71
1.3.4.3	Nonselective Catalytic Reduction(NSCR)	76
1.3.4.4	NO <sub>x</sub> adsorber catalyst (NAC)/NO <sub>x</sub> storage and reduction (NSR)/Lean NO <sub>x</sub> trap(LNT)	77
1.3.4.5	Catalytic Decomposition of NO <sub>x</sub>	79
<b>2.</b>	<b>SIMULTANEOUS CONTROL OF DIESEL SOOT AND NO<sub>x</sub></b>	<b>82 - 96</b>
2.1	Combined PM and NO <sub>x</sub> control Technologies	82
2.1.1	CRT-SCR system	82
2.1.2	Diesel Particulate NO <sub>x</sub> Reduction(DPNR)	84
2.1.3	TU Delft Filter	86
2.2	Simultaneous catalytic control of PM and NO <sub>x</sub>	90
2.2.1	Reaction mechanism of present work for simultaneous	91

	removal of soot and NOx	
	2.2.2 Catalyst Design Parameters	92
	2.2.2 Development of Catalysts	94
<b>3.</b>	<b>LITERATURE REVIEW &amp; OBJECTIVES</b>	<b>97- 133</b>
3.1	Literature Review	97
3.1.1	Perovskite Catalyst	97
3.1.1.1	Perovskite-Type Catalyst Structure	98
3.1.2	Nobel Metal Catalysts	111
3.1.3	Spinel Catalysts	116
3.1.4	Hydrotalcite Catalyst	120
3.1.5	Mixed Metal Oxides Catalyst	125
<b>3.2</b>	<b>OBJECTIVES</b>	<b>133</b>
<b>4.</b>	<b>SYNTHESIS AND CHARACTERISTICS OF DIESEL SOOT AND EXPERIMENTAL METHODS OF CATALYST MATERIALS</b>	<b>134 - 184</b>
4.1	Preparation of Diesel Soot	134
4.1.1	Diesel Soot Characterization	134
4.1.1.1	Proximate analysis	135
4.1.1.2	Calorific value	135
4.1.1.3	Particle size analysis	136
4.1.1.4	X-ray diffraction analysis	136
4.1.1.5	Scanning Election Microscopy	137
4.2	Material and Experimental Methods for Catalytic Materials	138
4.2.1	Materials Required	139
4.2.2	Catalysts Preparation and Methodology	139
4.2.2.1	Solution Combustion Synthesis (SCS)	139
4.2.2.2	Reactive Grinding Method	142
4.2.2.3	Citric acid Sol-gel (SG) Method	144
4.2.3	Calcination Strategies of catalysts precursors	148
4.2.3.1	Calcination in stagnant air	148
4.2.3.2	Reactive calcination	148
4.2.4	Nomenclature of prepared catalysts	149
4.2.5	Characterization Techniques used for Diesel Soot	150
4.2.5.1	Particle size analysis	150

4.2.5.2	Calorimetric analysis	150
4.2.5.3	Proximate analysis	153
4.3	Characterization Techniques used for Catalysts	1531
4.3.1	Textural characterization by N <sub>2</sub> -sorption	154
4.3.2	BET Surface Area measurement	154
4.3.3	X-Ray Diffraction analysis	158
4.3.4	Thermogravimetric Analysis -TGA	161
4.3.5	Temperature Programmed Reduction -TPR	162
4.3.6	Spectral characterization by FTIR and XPS	163
4.3.7	Morphological characterization by SEM-EDX	166
4.3.8	TEM (Transmission Electron Microscopy)	170
4.4	Catalytic Activity Test	172
4.4.1	Soot-catalytic contacts	172
4.4.2	Experimental set-up	172
4.4.2.1	Reactants / Products Analysis Section	175
4.4.3	Gas Chromatograph (GC)	176
4.4.4	Calculation of the soot conversion	182
4.4.5	Calculation of the NO conversion	184
<b>5.</b>	<b>RESULTS AND DISCUSSION</b>	<b>185- 245</b>
5.1	Effects of Calcination Temperature of LaFeO <sub>3</sub>	185
5.1.1	Structural and morphological characterization of catalysts	185
5.1.1.1	Scanning electron microscope (SEM) characterization results	185
5.1.1.2	Energy dispersive X-ray (EDX)	187
5.1.1.3	XRD analysis	188
5.1.1.4	FTIR characterization	189
5.1.1.5	XPS analysis of the catalysts	190
5.1.2	Catalysts activity tests for simultaneous combustion of soot and reduction NO	192
5.1.2.1	Soot combustion	192
5.1.2.2	NO reduction	194
5.2	Effect of preparation methods of LaFeO <sub>3</sub>	195

5.2.1	Structural and morphological characterization of catalysts	196
5.2.1.1	Scanning electron microscope (SEM) characterization results	196
5.2.1.2	XRD analysis	199
5.2.2	Catalysts activity tests for simultaneous combustion of soot and reduction NO	200
5.2.2.1	Soot combustion	200
5.2.2.2	NO reduction	201
5.3	Screening of the catalysts using above optimization parameters	202
5.3.1	Structural and morphological characterization of catalysts	202
5.3.1.1	Scanning electron microscope (SEM) characterization Results	202
5.3.1.2	Energy dispersive X-ray (EDX)	203
5.3.1.3	XRD analysis	204
5.3.1.4	FTIR characterization	205
5.3.1.5	XPS analysis of the catalysts	206
5.3.2	Catalysts activity tests for simultaneous combustion of soot and reduction NO	208
5.3.2.1	Soot combustion	208
5.3.2.2	NO reduction	209
5.4	Comparison between $\text{LaFeO}_3$ with A-site substitution of K	210
5.4.1	Structural and morphological characterization of catalysts	210
5.4.1.1	Scanning electron microscope (SEM) characterization results	210
5.4.1.2	Energy dispersive X-ray (EDX)	210
5.4.1.3	XRD analysis	211
5.4.1.4	FTIR characterization	212
5.4.1.5	XPS analysis of the catalysts	213
5.4.2	Catalysts activity tests for simultaneous combustion of soot and reduction NO	214

5.4.2.1	Soot combustion	214
5.4.2.2	NO reduction	215
5.5	Double substitution of LaFeO <sub>3</sub> with A-site K and B-site Cu	216
5.5.1	Structural and morphological characterization of catalysts	216
5.5.1.1	Scanning electron microscope (SEM) characterization results	216
5.5.1.2	Energy dispersive X-ray (EDX)	217
5.5.1.3	XRD analysis	219
5.5.1.4	FTIR characterization	220
5.5.1.5	XPS analysis of the catalysts	221
5.5.1.6	Surface area and textural properties of LKFeCus700-B	223
5.5.2	Catalysts activity tests for simultaneous combustion of soot and reduction NO	224
5.5.2.1	Soot combustion	224
5.5.2.2	NO reduction	225
5.6	Comparison of B-site substitutions of Co	226
5.6.1	Structural and morphological characterization of catalysts	226
5.6.1.1	Scanning electron microscope (SEM) characterization results	226
5.6.1.2	Energy dispersive X-ray (EDX)	227
5.6.1.3	XRD analysis	227
5.6.2	Catalysts activity tests for simultaneous combustion of soot and reduction NO	228
5.6.2.1	Soot combustion	228
5.6.2.2	NO reduction	229
5.7	Effect of calcination strategies of best catalyst	230
5.7.1	Structural and morphological characterization of catalysts	230
5.7.1.1	Scanning electron microscope (SEM) characterization results	230

5.7.1.2 XRD analysis	231
5.7.1.3 Surface area and textural properties of LKFeCus700-E	232
5.7.2 Catalysts activity tests for simultaneous combustion of soot and reduction NO	234
5.7.2.1 Soot combustion	234
5.7.2.2 NO reduction	235
5.8 Comparison of soot conversion activity under loose and tight contacts	236
5.9 Comparison of soot conversion activity without NO	238
5.10 Comparison of NO conversion activity under loose and tight contact conditions	239
5.11 NO decomposing over catalyst	241
5.12 Stability Test of the Best Catalyst	242
5.13 Selectivity of the Best Catalyst	243
<b>6. CONCLUSIONS AND FUTURE SCOPE</b>	<b>246 - 248</b>
6.1 CONCLUSIONS	246
6.2 FUTURE SCOPE	248
<b>REFERENCES</b>	<b>249 - 275</b>
<b>List of Publications and Paper Presented in Conferences</b>	<b>276 - 277</b>