

# **MINERALIZATION AND DETOXIFICATION OF DYEING WASTEWATER USING INTEGRATED OZONATION AND BIOREACTOR SYSTEM**



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***Doctor of Philosophy***

**by**

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high initial dye concentrations. Under the optimized conditions at an initial dye concentration of ~4.4g/L, the cost of electricity consumption was found to be reduced significantly (by ~25-30 %). Therefore, this study recommended having a dye-enriching step for the regular textile effluent to achieve the desired dye loading before performing the ozonation.

Finally, when the ozonation was integrated with anaerobic/ aerobic biological treatment to improve the overall dye removal efficiency, processing time, and toxicity, it was noted that the anaerobic biodegradation and ozonation processes, both, resulted in high (>95%) color removal. The ozonation process offered faster color removal than the anaerobic process; however, the latter offered a higher COD and toxicity reduction. Therefore, the proposed strategy for textile wastewater treatment comprises ozonation as the first step primarily for rapid color removal, with a subsequent biodegradation step for meeting the mineralization and detoxification targets. A combined phyto- and geno-toxicity assays as suggested in this work should be used to evaluate the toxicity of the treated dyeing water.

Future work may focus on the scale-up study of the proposed ozonated-bioremediation approach to degrade azo dyes of the textile wastewater at high volume. To enrich the dye concentration before ozonation, a pretreatment step (maybe a physical method) should be explored. A consortium of potent microbes identified from the actual textile effluent discharge site may be used to accelerate the biodegradation further. Other avenues, apart from irrigation, gardening, or washing, where the treated dyeing water may be used as a raw material may be explored.

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