

LIST OF TABLES

Table	Title	Page No.
5.1	Different isotherm parameters for adsorption of naringin from fresh KPBW on resin PA-500	65
5.2	Thermodynamic parameters for adsorption of naringin on resin PA-500 from fresh KPBW	69
5.3	Pseudo first and Pseudo second order kinetic parameters of adsorption of naringin on resin PA-500 from fresh peels for the year 2012	76
5.4	Bangham and Elovich model parameters for adsorption of naringin on resin PA-500 from fresh peels for the year 2012	78
5.5	Intra-particle diffusion and Boyd's diffusivity model parameters for adsorption of naringin on PA 500 with fresh peels for the year 2012	80
5.6	Modified adsorption shell model parameters for system 1	84
5.7	Adsorption kinetic data: C_t generated vs. C_t experimental (system 1), Run 1	86
5.8	Statistical analysis for predicted and experimental values of C_t (system 1)	90
5.9	Parameters of breakthrough curves for adsorption of naringin on resin PA-500 from fresh KPBW in a fixed-bed column at different process conditions	96
5.10	Parameters of breakthrough curves for adsorption of naringin on resin PA-500 from fresh KPBW in a fixed-bed column for different years	96
5.11	Freundlich isotherm constants for desorption of naringin from naringin saturated resin PA-500 (fresh peels)	98
5.12	Boyd's diffusivity model parameters for desorption of naringin from naringin saturated resin PA-500 (system 1)	100
5.13	Desorption kinetic data: C_{td} generated and C_{td} experimental: Run 1	101
5.14	Statistical analysis for predicted and experimental values of C_{td} (system 1)	106
5.15	Recovery of naringin from fresh peels with resin PA-500	110

5.16	Recovery of pectin from fresh peels with resin PA-500	111
5.17	Langmuir isotherm parameters for adsorption of naringin on resin PA-800 fromfresh KPBW	112
5.18	Thermodynamic parameters for adsorption of naringin on resin PA-800 fromfresh KPBW	115
5.19	Modified adsorption shell model parameters for system 2	117
5.20	Statistical analysis for predicted and experimental values of C_t , (system 2)	121
5.21	Parameters of breakthrough curves for adsorption of naringin on resin PA-800 from fresh KPBW in a fixed-bed column for different years	124
5.22	Freundlich isotherm constants for desorption of naringin from naringin saturated resin PA-800 (fresh peels)	124
5.23	Boyd's diffusivity modelparameters for desorption of naringin from naringin saturated resin PA-800 (system 2)	126
5.24	Statistical analysis for predicted and experimental values of C_{td} (system 2)	130
5.25	Recovery of naringin from fresh peels with resin PA-800	132
5.26	Recovery of pectin from fresh peels with resin PA-800	134
5.27	Langmuir isotherm parameters for adsorption of naringin on resin PA-500 fromdropped KPBW	135
5.28	Modified adsorption shell model parameters for system 3	137
5.29	Statistical analysis for predicted and experimental values of C_t (system 3)	140
5.30	Parameters of breakthrough curves for adsorption of naringin on resin PA-500 from dropped KPBW in a fixed-bed column for two years	142
5.31	Freundlich isotherm constants for desorption of naringin from naringin saturated resin PA-500 (dropped peels)	144
5.32	Boyd's diffusivity modelparameters for desorption of naringin from naringin saturated resin PA-500 (system 3)	146
5.33	Statistical analysis for predicted and experimental values of C_{td} (system 3)	149
5.34	Recovery of naringin from droppedpeels with resin PA-500	151

5.35	Recovery of pectin from dropped peels with resin PA-500	153
5.36	Langmuir isotherm parameters for adsorption of naringin on resin PA-800 from dropped KPBW	154
5.37	Modified adsorption shell model parameters for system 4	156
5.38	Statistical analysis for predicted and experimental values of C_t , (system 4)	159
5.39	Parameters of breakthrough curves for adsorption of naringin on resin PA-800 from dropped KPBW in a fixed-bed column for two years	161
5.40	Freundlich isotherm constants for desorption of naringin from naringin saturated resin PA-800 (dropped peels)	163
5.41	Boyd's diffusivity modelparameters for desorption of naringin from naringin saturated resin PA-800 (system 4)	165
5.42	Statistical analysis for predicted and experimental values of C_{td} (system 4)	168
5.43	Recovery of naringin from dropped peels with resin PA-800	171
5.44	Recovery of pectin from dropped peels with resin PA-800	171
5.45	Langmuir isotherm parameters for adsorption of naringin on resin PA-500 from dry KPBW	172
5.46	Modified adsorption shell model parameters for system 5	174
5.47	Statistical analysis for predicted and experimental values of C_t , (system 5)	177
5.48	Parameters of breakthrough curves for adsorption of naringin on resin PA-500 from dry KPBW in a fixed-bed column for two years	179
5.49	Freundlich isotherm constants for desorption of naringin from naringin saturated resin PA-500 (dry peels)	181
5.50	Boyd's diffusivity modelparameters for desorption of naringin from naringin saturated resin PA-500 (system 5)	183
5.51	Statistical analysis for predicted and experimental values of C_{td} (system 5)	186
5.52	Recovery of naringin from dry peels with resin PA-500	189
5.53	Recovery of pectin from dry peels with resin PA-500	189

5.54	Langmuir isotherm parameters for adsorption of naringin on resin PA-800 from dry KPBW	190
5.55	Modified adsorption shell model parameters for system 6	192
5.56	Statistical analysis for predicted and experimental values of C_t (system 6)	195
5.57	Parameters of breakthrough curves for adsorption of naringin on resin PA-800 from dry KPBW in a fixed-bed column for two years	198
5.58	Freundlich isotherm constants for desorption of naringin from naringin saturated resin PA-800 (dry peels)	198
5.59	Boyd's diffusivity model parameters for desorption of naringin from naringin saturated resin PA-800 (system 6)	200
5.60	Statistical analysis for predicted and experimental values of C_{td} (system 6)	203
5.61	Recovery of naringin from dry peels with resin PA-800	206
5.62	Recovery of pectin from dry peels with resin PA-800	206
5.63	Modified adsorption shell model parameters for system 7	208
5.64	Statistical analysis for predicted and experimental values of C_t (system 7)	210
5.65	Parameters of breakthrough curves for adsorption of naringin on regenerated resin PA-500 from KPBW in a fixed-bed column	210
5.66	Boyd's diffusivity model parameters for desorption of naringin from naringin saturated resin (regenerated) PA-500 (system 7)	213
5.67	Statistical analysis for predicted and experimental values of C_{td} (system 7)	213
5.68	Recovery of pectin from fresh peels with regenerated resin PA-500	215
5.69	Modified adsorption shell model parameters for system 8	218
5.70	Statistical analysis for predicted and experimental values of C_t (system 8)	220
5.71	Parameters of breakthrough curves for adsorption of naringin on regenerated resin PA-800 from KPBW in a fixed-bed column	220
5.72	Boyd's diffusivity model parameters for desorption of naringin from naringin saturated resin (regenerated) PA-800 (system 8)	223

5.73	Statistical analysis for predicted and experimental values of C_{ld} (system 8)	223
5.74	Recovery of pectin from fresh peels with regenerated resin PA-800	225
5.75	Recovery and purity of Naringin in different methods with different fruits reported in literature	271
5.76	Values of q_e at fixed C_e for all systems (1 to 8)	272
5.77	Representative correlating equations for Adsorption equilibrium for all systems (1 to 8)	273
5.78	Representative modified adsorption shell model parameters ψ and D_c / r_c^2 for all systems (1 to 8)	274
5.79	Representative values of fixed bed column parameters for all systems (1 to 8)	275
5.80	Value of q_{ed} at fixed C_{ed} for all systems (1 to 8)	276
5.81	Representative values of Boyd's effective diffusivityfor all systems (1 to 8)	276
A1	Properties of adsorbents PA-500 and PA-800	290
B1	Equilibrium data: Adsorption of naringin from fresh KPBW on the resin PA-500 (system 1)	291
B2	Thermo dynamic data for adsorption of naringin from fresh KPBW on the resin PA-500	292
B3	Reproducibility test data for Kinetic studies (system 1)	293
B4 (a-c)	Kinetic data: Adsorption of naringin from fresh KPBW on the resin PA-500 for different years(system 1)	294
B5(a-b)	Adsorption of naringin from fresh KPBW on the resin PA-500: Fixed bed column data (Effect of different parameters)	297
B6 (a-c)	Fixed bed column data: Adsorption of naringin from fresh KPBW on the resin PA-500 for different years (system 1)	299
B7	Equilibrium data: Desorption studies with ethanol to recover naringin (system 1)	302
B8 (a-c)	Kinetic data: Desorption studies with ethanol to recover naringinfor different years(system 1)	303

B9	Column studies data: Desorption studies with ethanol to recover naringin(system 1)	306
C1	Equilibrium data: Adsorption of naringin from fresh KPBW on the resin PA-800 (system 2)	307
C2	Thermo dynamic data for Adsorption of naringin from fresh KPBW on the resin PA-800	308
C3 (a-c)	Kinetic data: Adsorption of naringin from fresh KPBW on the resin PA-800 for different years (system 2)	309
C4 (a-c)	Fixed bed column data: Adsorption of naringin from fresh KPBW on the resin PA-800 for different years (system 2)	312
C5	Equilibrium data: Desorption studies with ethanol to recover naringin (system 2)	315
C6 (a-c)	Kinetic data: Desorption studies with ethanol to recover naringinfor different years (system 2)	316
C7	Column studies data: Desorption studies with ethanol to recover naringin (system 2)	319
D1	Equilibrium data: Adsorption of naringin from dropped KPBW on the resin PA-500 (system 3)	320
D2 (a-b)	Kinetic data: Adsorption of naringin from dropped KPBW on the resin PA-500 for two years (system 3)	321
D3 (a-b)	Fixed bed column data: Adsorption of naringin from dropped KPBW on the resin PA-500 for two years (system 3)	323
D4	Equilibrium data: Desorption studies with ethanol to recover naringin (system 3)	325
D5 (a-b)	Kinetic data: Desorption studies with ethanol to recover naringinfor two years (system 3)	326
D6	Column studies data: Desorption studies with ethanol to recover naringin (system 3)	328
E1	Equilibrium data: Adsorption of naringin from dropped KPBW on the resin PA-800 (system 4)	329
E2 (a-b)	Kinetic data: Adsorption of naringin from dropped KPBW on the resin PA-800 for two years (system 4)	330

E3 (a-b)	Fixed bed column data: Adsorption of naringin from dropped KPBW on the resin PA-800 for two years (system 4)	332
E4	Equilibrium data: Desorption studies with ethanol to recover naringin (system 4)	334
E5 (a-b)	Kinetic data: Desorption studies with ethanol to recover naringin for two years (system 4)	335
E6	Column studies data: Desorption studies with ethanol to recover naringin (system 4)	337
F1	Equilibrium data: Adsorption of naringin from dry KPBW on the resin PA-500 (system 5)	338
F2 (a-b)	Kinetic data: Adsorption of naringin from dry KPBW on the resin PA-500 for two years (system 5)	339
F3 (a-b)	Fixed bed column data: Adsorption of naringin from dry KPBW on the resin PA-500 for two years (system 5)	341
F4	Equilibrium data: Desorption studies with ethanol to recover naringin (system 5)	343
F5 (a-b)	Kinetic data: Desorption studies with ethanol to recover naringin for two years (system 5)	344
F6	Column studies data: Desorption studies with ethanol to recover naringin (system 5)	346
G1	Equilibrium data: Adsorption of naringin from dry KPBW on the resin PA-800 (system 6)	347
G2 (a-b)	Kinetic data: Adsorption of naringin from dry KPBW on the resin PA-800 for two years (system 6)	348
G3 (a-b)	Fixed bed column data: Adsorption of naringin from dry KPBW on the resin PA-800 for two years (system 6)	350
G4	Equilibrium data: Desorption studies with ethanol to recover naringin (system 6)	352
G5 (a-b)	Kinetic data: Desorption studies with ethanol to recover naringin for two years (system 6)	353
G6	Column studies data: Desorption studies with ethanol to recover naringin (system 6)	355

H1(a-b)	Equilibrium data: Adsorption of naringin from fresh KPBW on the regenerated resins PA-500 (system 7) and PA-800 (system 8)	356
H2 (a-b)	Kinetic data: Adsorption of naringin from fresh KPBW on the regenerated resins PA-500 (system 7) and PA-800 (system 8)	357
H3 (a-b)	Fixed bed column data: Adsorption of naringin from fresh KPBW on the regenerated resins PA 500 (system 7) and PA-800 (system 8)	359
H4	Equilibrium data: Desorption studies with ethanol to recover naringin (system 7 and 8)	361
H5 (a-b)	Kinetic data: Desorption studies with ethanol to recover naringinwith year (system 7 and 8)	362
H6	Column studies data: Desorption studies with ethanol to recover naringin (system 7 and 8)	364