## LIST OF TABLES

Table No.	Title	Page No
Table 1.1:	Aluminum alloy series designation.	2
Table 1.2:	Details of MA processing parameters for the synthesis of Al-MWCNT composites.	11
Table 1.3:	Crystal structure, stability range and hardness of intermetallic phases formed in Al-Fe binary systems at room temperature.	18
Table 2.1:	Chemical composition of the matrix-gas atomized aluminum alloy powder EN-AW6082.	49
Table 2.2:	Chemical composition of the reinforcement particle – Garnet.	49
Table 3.1:	The calculated and experimental data for XRD patterns of unmilled to milled unreinforced EN AW6082.	72
Table 3.2:	Mean crystallite size and apparent lattice distortion for powders after 10, 20, 30, 40 and 50 h of milling.	75
Table 3.3	Variation of characteristic diameters of powders after 50 h of milling.	80
Table 3.4	Fitting constants obtained from Hall-Petch equation.	91
Table 3.5	Elastic modulus and hardness of the unreinforced alloy and composite constituents MM for 50 h measured by nanoindentation.	95
Table 4.1:	Elastic modulus and hardness of the unreinforced alloy and EN AW6082/2wt.% MWCNT composite milled for 50 h measured by nanoindentation.	115
Table 4.2	Mean crystallite size and lattice strain of powders milled for 50h.	119
Table 4.3	Nanohardness and elastic modulus of composite constituents milled for 50 h.	126
Table 5.1:	Atomic radius and crystal structure of the elements	144

Table 5.2:	Data of Al and Fe taken for thermodynamic calculation.	144
Table 5.3:	Hardness and elastic modulus of alloy powders of as-cast and	153
	for various duration of milling measured by nanoindentation.	
Table 6.1:	Data for Al <sub>5</sub> Fe <sub>2</sub> .	161
Table 6.2:	Degree of fit for the three relations: $H_{\rm v}\alpha\ln(L)$ , $H_{\rm v}\alpha L$ and $H_{\rm v}$ $\alpha({\rm L-L})^{0.5}/{\rm L}$ .	167
Table 6.3:	Average shear strain in the basic unit of sliding, the number of grain boundaries that align to form a plane interface during mesoscopic boundary sliding and the free energy of activation	168
	for the rate controlling GBS process.	