

TABLE OF CONTENTS

<i>CONTENTS</i>	Page No.
<i>LIST OF FIGURES</i>	xii
<i>LIST OF TABLES</i>	xxii
<i>LIST OF SYMBOLS/ABBREVIATIONS</i>	xxiii
<i>PREFACE</i>	xxv
Chapter 1 INTRODUCTION	1
Chapter 2 REVIEW OF LITERATURE	6
2.1 SURFACE INTERACTIONS AND WEAR	6
2.1.1 SURFACE CONTACTS	7
2.1.2 FRICTION	8
2.1.3 WEAR	11
2.1.3.1 Types of Wear	12
2.2 MINIMISATION OF FRICTION AND WEAR	13
2.3 LUBRICATION	15
2.4 SOLID LUBRICANTS	16
2.4.1 LAMELLAR SOLID LUBRICANTS	17
2.5 GRAPHENE	19
2.5.1 STRUCTURE, PROPERTIES AND APPLICATIONS	20
2.6 METHODS OF GRAPHENE SYNTHESIS	23
2.6.1 MECHANICAL EXFOLIATION	23

2.6.2	CHEMICAL EXFOLIATION	25
2.6.3	ELECTROCHEMICAL EXFOLIATION OF GRAPHENE	25
2.6.4	EPITAXIAL GROWTH ON SILICON CARBIDE (SiC)	27
2.6.5	UNZIPPING OF CARBON NANOTUBES	27
2.6.6	CHEMICAL VAPOUR DEPOSITION	29
2.7	CHEMICAL VAPOUR DEPOSITION OF GRAPHENE	30
2.7.1	TYPES OF CVD PROCESS	31
2.7.2	TRANSITION METALS FOR CVD GROWTH OF GRAPHENE	32
2.7.3	PARAMETERS AFFECTING THE CVD GROWTH OF GRAPHENE	36
2.8	ROLE OF GRAPHENE IN TRIBOLOGY	38
2.9	FRICITION AND WEAR OF GRAPHENE COATINGS	38
2.10	TRIBOLOGY OF GRAPHENE AS AN ADDITIVE	43
2.11	FORMULATION OF THE PROBLEM	48
Chapter 3	EXPERIMENTAL PROCEDURE	50
3.1	PROCUREMENT OF MATERIALS	50
3.2	DETERMINATION OF THE CHEMICAL COMPOSITION	51
3.3	SAMPLE PREPARATION	51
3.4	SYNTHESIS AND TRIBOLOGICAL BEHAVIOUR OF GRAPHENE COATING	51
3.4.1	SET-UP AND PROCEDURE FOR NICKEL ELECTROPLATING	52
3.4.2	CHARACTERISATION OF ELECTROPLATED NICKEL LAYER	52
3.4.3	CVD SET-UP FOR GRAPHENE DEPOSITION	54

3.4.4	GROWTH PROCEDURE AND DEPOSITION PARAMETERS	55
3.4.5	CHARACTERIZATION OF GRAPHENE FILMS	56
3.4.6	DRY SLIDING FRICTION AND WEAR TESTING	58
3.5	FORMULATION OF GRAPHENE OXIDE WATER DISPERSION	60
3.5.1	CHARACTERIZATION OF GRAPHENE OXIDE POWDER	60
3.5.2	FORMULATION OF GRAPHENE OXIDE-WATER DISPERSION	60
3.5.3	RHEOLOGICAL PROPERTIES OF GRAPHENE OXIDE-WATER DISPERSIONS	61
3.5.4	RECIPROCATING FRICTION AND WEAR TESTING	61
3.6	EXAMINATION OF WORN SURFACES	62
Chapter 4	SYNTHESIS AND TRIBOLOGICAL BEHAVIOUR OF MULTI-LAYER GRAPHENE COATINGS	65
4.1	RESULTS	65
4.1.1	CHEMICAL COMPOSITION OF GCR15 BEARING STEEL	65
4.1.2	SURFACE ROUGHNESS OF BEARING STEEL	66
4.1.3	CHARACTERIZATION OF ELECTROPLATED NICKEL LAYER	67
4.1.4	CHARACTERIZATION OF GRAPHENE FILMS	69
4.1.4.1	Effect of Temperature on Growth of CVD Graphene	69
4.1.4.2	Effect of Acetylene flow rate on Growth of CVD Graphene	72
4.1.4.3	Effect of Reaction Time on the Growth of CVD Graphene	75
4.1.5	TRIBOLOGICAL BEHAVIOR OF MULTILAYER GRAPHENE COATINGS UNDER UNIDIRECTIONAL SLIDING	80

4.1.5.1	Friction Behavior	80
4.1.5.2	Wear Behavior	82
4.1.5.3	Friction and Wear Behavior of Grown Graphene for Long Duration Sliding	89
4.1.6	TRIBOLOGICAL BEHAVIOR OF MULTILAYER GRAPHENE COATINGS UNDER RECIPROCATING SLIDING	97
4.1.6.1	Friction Behavior	97
4.1.6.2	Effect of Normal Load on Friction Behavior	98
4.1.6.3	Wear Behavior	101
4.2	DISCUSSION	112
Chapter 5	TRIBOLOGICAL BEHAVIOUR OF GRAPHENE AS AN ADDITIVE IN WATER	122
5.1	RESULTS	122
5.1.1	CHEMICAL COMPOSITION OF STAINLESS STEEL	122
5.1.2	SURFACE ROUGHNESS OF STAINLESS STEEL	123
5.1.3	CHARACTERISATION OF GRAPHENE OXIDE POWDER	123
5.1.4	CHARACTERISTICS OF DISPERSED GRAPHENE OXIDE	124
5.1.5	RHEOLOGICAL PROPERTIES OF GRAPHENE OXIDE WATER DISPERSIONS	126
5.1.6	RECIPROCATING FRICTION AND WEAR BEHAVIOUR	127
5.1.6.1	Effect of Concentration on Tribological Behaviour	127
5.1.6.1.1	Friction behaviour	127
5.1.6.1.2	Wear behaviour	130

5.1.6.2	Effect of Normal Load on Tribological Behaviour	140
5.1.6.3	Effect of Sliding Speed on Tribological Behaviour	146
5.2	DISCUSSION	152
Chapter 6 CONCLUSIONS		161
<i>FUTURE SCOPE</i>		169
<i>REFERENCES</i>		170
<i>LIST OF PUBLICATIONS</i>		183