
TABLE OF CONTENTS

Preface	i
Acknowledgements	vii
List of tables.....	ix
List of figures.....	x
List of symbols.....	xv
1. Introduction.....	(01-08)
1.1 Introduction.....	2
2. Literature Review	(09-50)
2.1 Introduction.....	10
2.2 FSP for surface composites fabrication	10
2.3 Factors involved in composite fabrication via FSP	12
2.4 Machine variables	13
2.5 Tool variables	17
2.6 Reinforcements variables.....	22
2.6.1 Reinforcement Materials.....	23
2.6.2 Size and volume fraction of RPs.....	24
2.6.3 Reinforcement strategies	26
2.7 Defects in FSPed composite surfaces	32
2.8 Microstructural characterization.....	34

2.9 Mechanical characterization	36
2.9.1 Microhardness	38
2.9.2 Tensile strength	40
2.10 Tribological behaviour.....	42
2.11 Electrical conductivity	47
2.12 Scope of the present work.....	48
2.13 Objective of the present investigation	50
3. Materials and Methods.....	(51-64)
3.1 Introduction.....	52
3.2 Materials	52
3.3 Surface composite fabrication by FSP	56
3.4 Digital photography	58
3.5 Characterizations	59
3.5.1 Optical metallography.....	60
3.5.2 Scanning electron microscopy (SEM).....	60
3.5.3 Electron back scattered diffraction (EBSD).....	61
3.5.4 X-ray diffraction (XRD).....	61
3.6 Microhardness	61
3.7 Tensile test	62
3.8 Wear test.....	63
3.9 Electrical conductivity	64
3.10 Leaching test	64

4. Studies on Cu/ZrSiO₄ surface composite fabricated by friction stir processing(65-94)

4.1 Introduction.....	68
4.2 Experimentation.....	68
4.2.1 Materials.....	68
4.2.2 Fabrication of Cu/ZrSiO ₄ surface composite	69
4.2.3 Characterization of the Cu/ZrSiO ₄ surface composite	69
4.3 Results and discussion	69
4.3.1 Macrostructure of the FSPed Cu/ZrSiO ₄ composite	69
4.3.2 The microstructure of the FSPed Cu/ZrSiO ₄ composite	73
4.3.3 Quantification of particle distribution of Cu/ZrSiO ₄ composite	80
4.3.4 Mechanical properties of FSPed Cu/ZrSiO ₄ surface composite.....	84
4.3.4.1 Microhardness	84
4.3.4.2 Tensile properties	86
4.3.4.3 Fractography.....	88
4.3.5 Tribological behaviour	89
4.3.6 Electrical conductivity	92

4.4 Conclusions..... 93

5. Studies on Cu/FA surface composite fabricated by friction stir processing(95-122)

5.1 Introduction.....	99
5.2 Experimentation.....	100

5.2.1 Materials.....	100
5.2.2 Fabrication.....	100
5.2.3 Characterisation.....	100
5.3 Results and discussion	101
5.3.1 The macrostructure of the FSPed Cu/FA composite.....	101
5.3.2 Microstructure of the FSPed Cu/FA composite	104
5.3.3 Quantification of particle distribution of Cu/FA composite.....	110
5.3.4 Mechanical properties of FSPed Cu/FA composite	112
5.3.4.1 Microhardness	113
5.3.4.2 Tensile Properties	114
5.3.4.2.1 Fractography	116
5.3.5 Tribological behaviour	117
5.3.6 Electrical conductivity	120
5.3.7 Leaching test	120
5.4 Conclusions.....	121
6. Studies of Cu/ZrO₂ surface composite fabricated by friction stir processing	
.....	(123-145)
6.1 Introduction.....	126
6.2 Experimentation.....	126
6.2.1 Materials.....	126
6.2.2 Fabrication of Cu/ZrO ₂ composite	127
6.2.3 Characterisation of the composite.....	127

6.3 Results and discussion	127
6.3.1 Macrostructure of the FSPed Cu/ZrO ₂ composite	127
6.3.2 Microstructure of the FSPed Cu/ZrO ₂ composite	130
6.3.3 Quantification of particle distribution of Cu/ ZrO ₂ surface composite...	135
6.3.4 Mechanical properties	136
6.3.4.1 Microhardness	137
6.3.4.2 Tensile Properties	139
6.3.4.2.1 Fractography	140
6.3.5 Tribological behaviour	141
6.3.6 Electrical conductivity	143
6.4 Conclusions.....	144
7. Summary and conclusions.....(146-151)	
7.1 Summary and Conclusions	147
7.2 Studies on Cu/ZrSiO ₄ surface composite fabricated by friction stir processing	147
7.3 Studies on Cu/FA surface composite fabricated by friction stir processing..	148
7.4 Studies on Cu/ZrO ₂ surface composite fabricated by friction stir processing	150
7.5 Future perspectives	151
References	