

List of Figures

Figure No.	Name of Figure	Page No.
Figure 2.1	Stirr cast type Muffle Furnace	30
Figure 2.2	Chemical Composition Analyzer	31
Figure 2.3	SEM - EDAX System	31
Figure 2.4	Tensile test specimen	32
Figure 2.5	Tensile Testing Machine	32
Figure 2.6	Torsion test specimen (All dimension in mm)	33
Figure 2.7	Torsion testing machine	33
Figure 2.8	Cantilever fatigue test specimen (All dimension in mm)	34
Figure 2.9	Cantilever fatigue testing machine	34
Figure 2.10	Simply supported fatigue testing specimen (All the dimensions in mm)	35
Figure 2.11	Simply support push-pull fatigue test system	35
Figure 2.12	X-Ray diffractometer	36
Figure 2.13	Optical microscope	36
Figure 2.14	Micro hardness test Instrument	37
Figure 2.15	Vickers macro hardness (HV) testing machine	37
Figure 2.16	Stress distribution in flexural bending from axial strain cyclic properties	41
Figure 2.17	Stress distribution in rotating bending from axial strain cyclic properties	42
Figure 2.18	Geometry of cantilever beam model	61
Figure 2.19	Meshed model of cantilever beam	62
Figure 2.20	Meshed model of cantilever beam with boundary conditions	62
Figure 2.21	Geometry of PLANE182 element	63
Figure 2.22	Load step reading for set 1 from LS file	68
Figure 2.23	Solution by reading data from load step	68

List of Figures

Figure 2.24	S-N data	69
Figure 2.25	Define node location at NLOC=1 for storing stress	70
Figure 2.26	Define node location at NLOC=2 for storing stress	70
Figure 2.27	Load step reading for set 2 from LS file	71
Figure 2.28	Storing stress at NLOC=1	71
Figure 2.29	Storing stress at NLOC=1	72
Figure 2.30	Applying low cycle fatigue condition	72
Figure 2.31	Fatigue analysis for NLOC=1	73
Figure 2.32	Fatigue analysis result for NLOC=1	73
Figure 3.1	EDAX spectrum of the AA6063-T6 alloy	77
Figure 3.2	Stress - Strain Curves for as received AA6063-T6 alloy	77
Figure 3.3	Tensile fracture surface	78
Figure 3.4	Log-Log plot of true plastic stress versus true plastic strain	79
Figure 3.5	Torsion test plot	81
Figure 3.6	Torsion tested fracture surface	81
Figure 3.7	Variation of Vickers hardness value for As Received AA6063-T6 alloy with different load	82
Figure 3.8	Strain life curve for as-received AA6063-T6 alloy at room temperature	84
Figure 3.9	Variation of Number of cycles of failure and Vickers hardness with applied force for as received AA6063 alloy	85
Figure 3.10	Time history plot of elastic and plastic strain at surface node on cross section of fracture for as received AA6063-T6 alloy	86
Figure 3.11	Elastic strain at particular time on deformed shape for as received AA6063-T6 alloy	87
Figure 3.12	Plastic strain at particular time on deformed shape for as received AA6063-T6 alloy	87
Figure 3.13	Fitted elastic strain lines for as received AA6063 alloy	88
Figure 3.14	Fitted plastic strain lines for as received AA6063 alloy	89

List of Figures

Figure 3.15	Fitted total strain lines for as received AA6063 alloy	89
Figure 3.16	Variation of SWT parameter with number of cycles to failure	90
<hr/>		
Figure 4.1	Stress–strain curves for AA6063 alloy at 100°C heat treatment with 2 hour soaking time	93
Figure 4.2	Stress–strain curves for AA6063 alloy at 200°C heat treatment with 2 hour soaking time	93
Figure 4.3	Stress–strain curves for AA6063 alloy at 350°C heat treatment with 2 hour soaking time	94
Figure 4.4	Log-Log true plastic stress versus true plastic strain plot at different heat treatment temperatures with same soaking time	94
Figure 4.5	Maximum Stress and Yield Stress variation with temperature for AA6063 alloy	96
Figure 4.6	Variation of Strain at fracture with different heat treatment temperature at same soaking time of 2 hour	96
Figure 4.7	Variation of strength Coefficient (K) and Strain Hardening Exponent (n) with heat treatment temperature at same soaking time	97
Figure 4.8	Cyclic Bending True Stress-Strain Curves of AA6063 at various heat treatment temperatures with same soaking time	97
Figure 4.9	Torsion curves for AA6063 for different heat treatment temperatures with same soaking time	98
Figure 4.10	Variation of maximum shear strain and maximum angle of twist with the different heat treatment temperatures at same soaking time	99
Figure 4.11	Variation of shear modulus and toughness with the different heat treatment temperatures at same soaking time	99
Figure 4.12	Variation of maximum shear stress and maximum torque with the different heat treatment temperatures at same soaking time	100
Figure 4.13	Strain life curves for AA6063 alloy heat treated at 100°C with soaking time of 2 hours	102

List of Figures

Figure 4.14	Strain life curves for AA6063 alloy heat treated at 200°C with soaking time of 2 hours	103
Figure 4.15	Strain life curves for AA6063 alloy heat treated at 350°C with soaking time of 2 hours	105
Figure 4.16	Total strain-life curves for AA6063 at different heat treatment temperatures with same soaking time	105
Figure 4.17	Variation of transition fatigue life with different heat treatment temperature at same soaking time	106
Figure 4.18	Variations of fatigue Strength Exponent and Fatigue Ductility Exponent with different heat treatment temperature at same soaking time	107
Figure 4.19	Variations of cyclic Strain Hardening Exponent, n' and strength coefficient K' with different heat treatment temperature at same soaking time	107
Figure 4.20	Variations of fatigue Strength Coefficient (σ'_f) and cyclic plastic strain (ϵ'_f) with different heat treatment temperature at same soaking time	108
Figure 4.21	Time history plot of elastic and plastic strain at surface node on cross section of fracture for AA6063 heat treated at 100°C with 2 hours of soaking time	109
Figure 4.22	Time history plot of elastic and plastic strain at surface node on cross section of fracture for AA6063 heat treated at 200°C with 2 hours of soaking time	110
Figure 4.23	Time history plot of elastic and plastic strain at surface node on cross section of fracture for AA6063 heat treated at 350°C with 2 hours of soaking time	110
Figure 4.24	Elastic strain at particular time on deformed shape for AA6063 heat treated at 100°C with 2 hours soaking time	111
Figure 4.25	Plastic strain at particular time on deformed shape for AA6063 heat treated at 100°C with 2 hours soaking time	112

List of Figures

Figure 4.26	Elastic strain at particular time on deformed shape for AA6063 heat treated at 200°C with 2 hours soaking time	112
Figure 4.27	Plastic strain at particular time on deformed shape for AA6063 heat treated at 200°C with 2 hours soaking time	113
Figure 4.28	Elastic strain at particular time on deformed shape for AA6063 heat treated at 350°C with 2 hours soaking time	113
Figure 4.29	Elastic strain at particular time on deformed shape for AA6063 heat treated at 350°C with 2 hours soaking time	114
Figure 4.30	Fitted elastic strain lines by empirical methods for AA6063 heat treated at 100°C with 2 hours soaking time	115
Figure 4.31	Fitted plastic strain lines by empirical methods for AA6063 heat treated at 100°C with 2 hours soaking time	115
Figure 4.32	Fitted total strain lines by empirical methods for AA6063 heat treated at 100°C with 2 hours soaking time	116
Figure 4.33	Fitted elastic strain lines by empirical methods for AA6063 heat treated at 200°C with 2 hours soaking time	116
Figure 4.34	Fitted plastic strain lines by empirical methods for AA6063 heat treated at 200°C with 2 hours soaking time	117
Figure 4.35	Fitted total strain lines by empirical methods for AA6063 heat treated at 200°C with 2 hours soaking time	117
Figure 4.36	Fitted elastic strain lines by empirical methods for AA6063 heat treated at 350°C with 2 hours soaking time	118
Figure 4.37	Fitted plastic strain lines by empirical methods for AA6063 heat treated at 350°C with 2 hours soaking time	118
Figure 4.38	Fitted total strain lines by empirical methods for AA6063 heat treated at 350°C with 2 hours soaking time	119
Figure 4.39	Variation of SWT parameter with number of cycles to failure for AA6063 heat treated at 100°C with 2 hours soaking time	120
Figure 4.40	Variation of SWT parameter with number of cycles to failure for AA6063 heat treated at 200°C with 2 hours soaking time	120

List of Figures

Figure 4.41	Variation of SWT parameter with number of cycles to failure for AA6063 heat treated at 350°C with 2 hours soaking time	121
Figure 5.1	Stress–strain curves for AA6063 alloy at heat treatment temperature of 350°C with 2 hour soaking time	123
Figure 5.2	Stress–strain curves for AA6063 alloy at heat treatment temperature of 350°C with 4 hour soaking time	123
Figure 5.3	Stress–strain curves for AA6063 alloy at heat treatment temperature of 350°C with 6 hour soaking time	124
Figure 5.4	Stress–strain curves for AA6063 alloy at heat treatment temperature of 350°C with 8 hour soaking time	124
Figure 5.5	Maximum Stress and Yield Stress variation with different soaking time for AA6063 alloy at same heat treatment temperature of 350°C	126
Figure 5.6	Variation of elongation at same heat treatment temperature of 350°C with different soaking times for AA6063 alloy	127
Figure 5.7	Log-Log true plastic stress versus true plastic strain plot with different soaking time at same heat treatment temperature of 350°C	127
Figure 5.8	Variation of strength Coefficient (K) and Strain Hardening Exponent (n) with different soaking time for AA6063 samples heat treated at same temperature of 350°C	128
Figure 5.9	Cyclic Bending True Stress-Strain Curves of AA6063 heat treated at 350°C temperature with various soaking times	128
Figure 5.10	Torsion curves for AA6063 samples for different soaking times with same heat treatment temperature of 350°C	129
Figure 5.11	Variation of max. Shear strain and max. angle of twist with different soaking time at same heat treatment temperature of 350°C	130
Figure 5.12	Variation of shear modulus and toughness with different soaking time at same heat treatment temperature of 350°C	131

List of Figures

Figure 5.13	Variation of maximum shear stress and maximum torque with different soaking time at same heat treatment temperature of 350°C	131
Figure 5.14	Strain life curves for AA6063 alloy heat treated at 350°C with soaking time of 2hours	133
Figure 5.15	Strain life curves for AA6063 alloy heat treated at 350°C with soaking time of 4 hours	135
Figure 5.16	Strain life curves for AA6063 alloy heat treated at 350°C with soaking time of 6hours	136
Figure 5.17	Strain life curves for AA6063 alloy heat treated at 350°C with soaking time of 8 hours	137
Figure 5.18	Total strain – life curves for AA6063 samples with different soaking time and at same heat treatment temperature of 350°C	138
Figure 5.19	Variation of fatigue Strength Coefficient (σ'_f) and cyclic plastic strain (ϵ'_f) with different soaking time at same heat treatment temperature of 350°C	139
Figure 5.20	Variations of cyclic Strain Hardening Exponent, (n') and strength coefficient (K') with different soaking time at same heat treatment temperature of 350°C	139
Figure 5.21	Variation of transition fatigue life (N_T) with different soaking time at same heat treatment temperature of 350°C	140
Figure 5.22	Variations of fatigue Strength Exponent (b) and Fatigue Ductility Exponent (c) with different soaking time at same heat treatment temperature of 350°C	140
Figure 5.23	Time history plot of elastic and plastic strain at surface node on cross section of fracture for AA6063 heat treated at 350°C and 4hours of soaking time	142
Figure 5.24	Time history plot of elastic and plastic strain at surface node on cross section of fracture for AA6063 heat treated at 350°C and 6hours of soaking time	142

List of Figures

Figure 5.25	Time history plot of elastic and plastic strain at surface node on cross section of fracture for AA6063 heat treated at 350°C and 8hours of soaking time	143
Figure 5.26	Elastic strain at particular time on deformed shape for AA6063 heat treated at 350°C and soaked for 4hour	144
Figure 5.27	Plastic strain at particular time on deformed shape for AA6063 heat treated at 350°C and soaked for 4hours	144
Figure 5.28	Elastic strain at particular time on deformed shape for AA6063 heat treated at 350°C and soaked for 6hours	145
Figure 5.29	Plastic strain at particular time on deformed shape for AA6063 heat treated at 350°C and soaked for 6hours	145
Figure 5.30	Elastic strain at particular time on deformed shape for AA6063 heat treated at 350°C and soaked for 8hours	146
Figure 5.31	Plastic strain at particular time on deformed shape for AA6063 heat treated at 350°C and soaked for 8hours	146
Figure 5.32	Fitted elastic strain lines for AA6063 heat treated at 350°C and soaked for 4hours	147
Figure 5.33	Fitted plastic strain lines for AA6063 heat treated at 350°C and soaked for 4hours	148
Figure 5.34	Fitted total strain lines for AA6063 heat treated at 350°C and soaked for 4hours	148
Figure 5.35	Fitted elastic strain lines for AA6063 heat treated at 350°C and soaked for 6hours	149
Figure 5.36	Fitted plastic strain lines for AA6063 heat treated at 350°C and soaked for 6hours	149
Figure 5.37	Fitted total strain lines for AA6063 heat treated at 350°C and soaked for 6hours	150
Figure 5.38	Fitted elastic strain lines for AA6063 heat treated at 350°C and soaked for 8hours	150
Figure 5.39	Fitted plastic strain lines for AA6063 heat treated at 350°C and	151

List of Figures

	soaked for 8hours	
Figure 5.40	Fitted total strain lines for AA6063 heat treated at 350°C and soaked for 8hours	151
Figure 5.41	Variation of SWT parameter with number of cycles to failure for AA6063 heat treated at 350°C and soaked for 4hours	152
Figure 5.42	Variation of SWT parameter with number of cycles to failure for AA6063 heat treated at 350°C and soaked for 6hours	153
Figure 5.43	Variation of SWT parameter with number of cycles to failure for AA6063 heat treated at 350°C and soaked for 8hours	153
<hr/>		
Figure 6.1	Stress - Strain Curves for as received AA6063-T6 alloy	156
Figure 6.2	Stress-strain curves for AA6063/SiCp (2% Vf) MMC	156
Figure 6.3	Stress-strain curves for AA6063/SiCp (8% Vf) MMC	157
Figure 6.4	Log-Log true plastic stress versus true plastic strain plot with different volume fraction of SiCp reinforcement particle	157
Figure 6.5	Maximum Stress and Yield Stress variation with different volume fraction of SiCp reinforcement particle	159
Figure 6.6	Elongation curve variation with different volume fraction of SiCp reinforcement particle	159
Figure 6.7	Strength Coefficient and Strain Hardening curve variation of AA6063/SiCp with different volume fraction of reinforcement particle	160
Figure 6.8	Cyclic Bending True Stress-Strain Curves	160
Figure 6.9	Torsion curves	161
Figure 6.10	Variation of maximum shear strain and maximum angle of twist for AA6063/SiCp with different volume fraction of reinforcement particle	162
Figure 6.11	Variation of shear modulus and toughness for AA6063/SiCp p with different volume fraction of reinforcement particle	162
Figure 6.12	Variation of maximum shear stress and maximum torque for	163

List of Figures

	AA6063/SiCp with different volume fraction of reinforcement particle	
Figure 6.13	Strain life curves for AA6063/SiCp (2% V_f) MMC	165
Figure 6.14	Strain life curves for AA6063/SiCp (8% V_f) MMC	166
Figure 6.15	Total strain-life curves	167
Figure 6.16	Transition life variation with different volume fraction of SiCp reinforcement particle	168
Figure 6.17	Variation of fatigue Strength Exponent and Fatigue Ductility Exponent with different volume fraction of SiCp p reinforcement particle	168
Figure 6.18	Variation of cyclic Strain Hardening Exponent, n' and strength coefficient K' with different volume fraction of SiCp p reinforcement particle	169
Figure 6.19	Variation of fatigue Strength Coefficient σ'_f and cyclic plastic strain ϵ'_f with different volume fraction of SiCp p reinforcement particle	169
Figure 6.20	Time history plot of elastic and plastic strain at surface node on cross section of fracture for AA6063/SiCp (2% V_f) MMC	171
Figure 6.21	Time history plot of elastic and plastic strain at surface node on cross section of fracture for AA6063/SiCp (8% V_f) MMC	171
Figure 6.22	Elastic strain at particular time on deformed shape for AA6063/SiCp of (2% V_f) MMC	172
Figure 6.23	Plastic strain at particular time on deformed shape for AA6063/SiCp (2% V_f) MMC	172
Figure 6.24	Elastic strain at particular time on deformed shape for AA6063/SiCp (8% V_f) MMC	173
Figure 6.25	Plastic strain at particular time on deformed shape for AA6063/SiCp (8% V_f) MMC	173
Figure 6.26	Fitted elastic strain lines for AA6063/SiCp (2% V_f) MMC	174
Figure 6.27	Fitted plastic strain lines for AA6063/SiCp (2% V_f) MMC	175

List of Figures

Figure 6.28	Fitted total strain lines for AA6063/SiCp (2% V_f) MMC	175
Figure 6.29	Fitted elastic strain lines for AA6063/SiCp (8% V_f) MMC	176
Figure 6.30	Fitted plastic strain lines for AA6063/SiCp (8% V_f) MMC	176
Figure 6.31	Fitted total strain lines for AA6063/SiCp (8% V_f) MMC	177
Figure 6.32	Variation of SWT parameter with number of cycles to failure for AA6063/SiCp 2% V_f MMC	178
Figure 6.33	Variation of SWT parameter with number of cycles to failure for AA6063/SiCp 8% V_f MMC	178
Figure 7.1	Hysteresis Loop (One Cycle) at 0.4 % Strain Amplitude and $2*10^{-3}$ Strain Rate	182
Figure 7.2	Cyclic Stress-Strain Response at 0.4 % Strain Amplitude and $2*10^{-3}$ Strain rate	183
Figure 7.3	Stress response at 0.4% strain amplitude and $2*10^{-3}$ Strain rate	183
Figure 7.4	Average stress with number of cycles to failure at 0.4% strain amplitude and $2*10^{-3}$ Strain rate	184
Figure 7.5	Hysteresis Loop (One Cycle) at 0.5% Strain Amplitude and $2*10^{-3}$ Strain Rate	185
Figure 7.6	Cyclic Stress-Strain Response at 0.5 % Strain Amplitude and $2*10^{-3}$ strain rate	185
Figure 7.7	Stress response at 0.5% strain amplitude and $2*10^{-3}$ Strain rate	186
Figure 7.8	Average stress with number of cycles to failure at 0.5% strain amplitude and $2*10^{-3}$ Strain rate	186
Figure 7.9	Hysteresis Loop (One Cycle) at 0.6 % Strain Amplitude and $2*10^{-3}$ Strain Rate	187
Figure 7.10	Cyclic Stress-Strain Response at 0.6 % Strain Amplitude and $2*10^{-3}$ strain rate	188
Figure 7.11	Stress response at 0.6% strain amplitude and $2*10^{-3}$ strain rate	188
Figure 7.12	Average stress with number of cycles to failure at 0.6% strain amplitude and $2*10^{-3}$ strain rate	189

List of Figures

Figure 7.13	Hysteresis loop (one cycle) at 0.7 % strain amplitude and $2*10^{-3}$ strain rate	189
Figure 7.14	Cyclic stress-strain response at 0.7 % strain amplitude and $2*10^{-3}$ strain rate	190
Figure 7.15	Stress response at 0.7 % strain amplitude and $2*10^{-3}$ strain rate	190
Figure 7.16	Average stress with number of cycles to failure at 0.7% strain amplitude and $2*10^{-3}$ strain rate	191
Figure 7.17	Hysteresis loop (one cycle) at 0.8 % strain amplitude and $2*10^{-3}$ strain rate	191
Figure 7.18	Cyclic stress-strain response at 0.8 % strain amplitude and $2*10^{-3}$ strain rate	192
Figure 7.19	Stress response at 0.8 % strain amplitude and $2*10^{-3}$ strain rate	193
Figure 7.20	Average stress with number of cycles to failure at 0.8% strain amplitude and $2*10^{-3}$ strain rate	193
Figure 7.21	Hysteresis Loop (One Cycle) at 1 % Strain Amplitude and $2*10^{-3}$ Strain Rate	194
Figure 7.22	Cyclic stress-strain response at 1% strain amplitude and $2*10^{-3}$ strain rate	194
Figure 7.23	Stress response at 1% strain amplitude and $2*10^{-3}$ strain rate	195
Figure 7.24	Average stress with number of cycles to failure at 1% strain amplitude and $2*10^{-3}$ strain rate	195
Figure 7.25	Cyclic hysteresis loop stress-strain curves plotted at different cycles numbers at different strain amplitude and $2*10^{-3}$ strain rate	196
Figure 7.26	Cyclic Tensile Amplitude stress response VS Number of cycles N_f with different strain amplitudes and $2*10^{-3}$ strain rate	197
Figure 7.27	Plastic Strain Amplitude various with Number of cycles N_f to failure	197
Figure 7.28	Variation of Average cyclic stress with Number of cycles N_f to failure of AA 6063 as received	198

List of Figures

Figure 7.29	Frequency various with Number of cycles N_f to failure	199
Figure 7.30	Total Average stress amplitude various with number of cycles to failure	200
Figure 7.31	Strain amplitude various with Frequency	200
Figure 7.32	Plastic strain amplitude various with number of cycles to failure	201
Figure 8.1	X-RD Pattern for as received AA6063-T6 alloy at room temperature	203
Figure 8.2	Variation of crystallite size with load of LCF test	205
Figure 8.3	Variation of crystallite size with the number of cycles to failure	205
Figure 8.4	Variation of diameter of sample at fracture with the number of cycles to failure	206
Figure 8.5	X-RD pattern for AA6063 heat treated at 200°C and soaked for 2 hours	206
Figure 8.6	X-RD pattern for AA6063 heat treated at 350°C and soaked for 2 hours	207
Figure 8.7	Variation of crystallite size with different heat treatment temperature for same soaking time of 2 hours	207
Figure 8.8	Variation of diameter of sample at fracture with the different treat temperature and same soaking time of 2 hours	208
Figure 8.9	Variation of diameter of sample at fracture with the number of cycles to failure for same soaking time of 2 hours	209
Figure 8.10	X-RD Pattern for AA6063 heat treated at 350°C and soaked for 4 hours	210
Figure 8.11	X-RD Pattern for AA6063 heat treated at 350°C and soaked for 6 hours	210
Figure 8.12	X-RD Pattern for AA6063 heat treated at 350°C and soaked for 8 hours	211
Figure 8.13	Variation of crystallite size with different soaking time for same heat treatment temperature of 350°C	211

List of Figures

Figure 8.14	Variation of diameter of sample at fracture with different soaking time for same heat treatment temperature of 350°C	212
Figure 8.15	Variation of diameter of sample at fracture with the number of cycles to failure for same heat treatment temperature of 350°C	213
Figure 8.16	X-RD pattern for AA6063/SiCp (2% V_f) MMC	214
Figure 8.17	X-RD pattern for AA6063/SiCp (2% V_f) MMC	214
Figure 8.18	Variation of crystallite size with different volume fraction of reinforcement particle of MMC	215
Figure 8.19	Variation of diameter of sample at fracture with the number of cycles to failure of reinforcement particle of MMC	215
Figure 8.20	Variation of diameter of sample at fracture with the number of cycles to failure of reinforcement particle of MMC	216
Figure 8.21	Optical micrograph for AA6063 as received samples (a) before the test at 50x magnification, (b) after the test at 50x magnification, (c) before the test at 100x magnification, (d) after the test at 100x magnification	217
Figure 8.22	Microstructure of the AA6063/SiCp MMC , (a) 2% V_f 50x magnification, (b) 8% V_f 50x magnification (c) 2% V_f 100x magnification, (d) 8% V_f 100x magnification (e) 2% V_f 200x magnification, (f) 8% V_f 200x magnification	218
Figure 8.23	SEM picture before the test at (a) 40000x magnification , (b) 80000x magnification	219
Figure 8.24	SEM pictures after the LCF test for AA6063 as received at (a) 40x magnification (b) 47x magnification (c) 160x magnification (d) 150x magnification (e) 300x magnification (f) 300x magnification (g) 600x magnification (h) 600x magnification	221
Figure 8.25	SEM over view pictures for the tensile surface fracture test at different heat treatment temperatures: (a) as received, (b) 100°C , (c) 200°C, (d) 225°C, (e) 250°C ,	223

List of Figures

	(f) 300°C (g) 350°C, (h) 400°C , (i) 500°C	
Figure 8.26	Honeycomb structure (dimples) on the surface of fractures of tensile specimens of AA6063 at : (a) 100°C , (b) 200°C, (c) 225°C, (d) 250°C	223
Figure 8.27	Honeycomb structure (dimples) on the surface of fractures of tensile specimens of AA6063 at : (a) 300°C , (b) 350°C, (c) 400°C, (d) 500°C	224
Figure 8.28	SEM over view pictures after the LCF test for AA6063 treated at 350°C with different soaking time: (a) 2hours , (b) 4hours, (c) 6hours, (d) 8hours	225
Figure 8.29	SEM Factograph (Segment) fracture surface of the Fatigue tested AA 6063 at different heat treatment conditions: (a) 100°C_2hours, (b) 200°C_2hours, (c) 350°C_2hours, (d) 350°C_4hours (e) 350°C_6hours, (f) 350°C_8hours	227
Figure 8.30	SEM micrographs over view from the edge fracture surface of MMC AA6063/SiCp with (a) 2% V_f , (b) 8% V_f	228
Figure 8.31	SEM micrographs of MMC AA 6063/SiCp (a) Fatigue striations at 2% V_f , (b) Beach marks of fatigue at 8% V_f , (c) fatigue initiation region at 2% V_f , (d) fast fracture region at 8% V_f .	229
Figure 8.32	SEM over view pictures for LCF simply supported samples at: (a) 0.4% strain amplitude (b) 0.5% strain amplitude (c) 0.6% strain amplitude (d) 0.7% strain amplitude (e) 0.8% strain amplitude (f) 1% strain amplitude	231
Figure 8.33	Plastic Striations on a fracture of AA6063 as seen thorough a scanning electron microscope at different magnifications: (a) 0.4% strain amplitude with 100 μ m (b) 0.5% strain amplitude with 40 μ m, (c) 0.6% strain amplitude with 100 μ m (d) 0.7% strain amplitude with 50 μ m, (e) 0.8% strain amplitude with 100 μ m (f) 1% strain amplitude with 200 μ m	233

List of Figures

Figure 9.1	Variation of yield stress with different conditions	237
Figure 9.2	Variation of maximum stress with different conditions	237
Figure 9.3	Variation of modulus of elasticity with different conditions	238
Figure 9.4	Variation of Modulus of rigidity with different conditions	239
Figure 9.5	Strain hardening exponent at various conditions	239
Figure 9.6	Strength coefficient at various conditions	240
Figure 9.7	Transition fatigue life at various conditions	241
Figure 9.8	Fatigue ductility exponent at various conditions	242
Figure 9.9	Fatigue ductility coefficient at various conditions	242
Figure 9.10	Fatigue strength exponent at various conditions	243
Figure 9.11	Cyclic strength coefficient at various conditions	243
Figure 9.12	Fatigue strength coefficient at various conditions	244
Figure 9.13	Cyclic strain exponent at various conditions	245
Figure 9.14	Cyclic hysteresis loop stress-strain curves plotted at different cycles numbers at different strain amplitude and 2×10^{-3} strain rate	246
Figure A.1	X-ray diffraction from two crystalline planes explaining Bragg's law	257