Title		Page No.			
List of Figures List of Tables Symbols Used Preface		i-v vi-vii viii ix-xii			
CHAPTER-1	INTRODUCTION	1-7			
1.1	Background of the Research Study	1			
1.2	Merits of Aluminum Alloys	5			
1.3	Castability of Aluminum Alloys	6			
1.4	Application Of Aluminum Alloys Specially A356 and A319	7			
CHAPTER-2	LITERATURE REVIEW	8-49			
2.1	Solidification process	8			
2.2	2.2 Effects and Mechanisms of Grain Refinement in Aluminum Al				
	2.2.1 Nucleation	10			
	2.2.2 Growth of Nuclei	12			
2.3	Heat Treatment	17			
2.4	Casting Metallurgy	17			
2.5	Solidification of Al-Si Alloys	24			
2.6	Casting Defects	26			
2.7	Microstructure of the Al-Si Alloys	27			
2.8	Cooling Rate Refinement and Mechanisms	28			
2.9	Eutectic Si Modification	29			
2.10	Classification Of Aluminum alloy Microstructure	31			
2.11	Improvement in Metallurgical and Mechanical Properties by Mold				
	Oscillation during the Solidification	32			
2.12	Improvement in Metallurgical Properties by Mold Oscillation	1			
	during the Solidification	33			
2.13	Improvement in Mechanical Properties along with Metallurgi	ical			
	Properties by Mold Oscillation during the Solidification	45			
CHAPTER-3	EXPERIMENTAL PROGRAMME	50-61			
3.1	Block Diagram of Experimental Work Plan	51			
3.2	Design and development of a reliable experimental setup				
	for casting under oscillatory condition.	52			
	3.2.1 Descriptions of the Set-Up	52			
	3.2.2 Fabrication of the Set-Up	53			

CONTENTS

3.3	Selection of work material for casting			
	3.3.1	Characteristics of the material used to make the Casting	55	
	3.3.2	Thermo-physical Properties and Compositions of		
		A319 and A356 Aluminum Alloy	56	
3.4	Prepar	ration of casting under stationary and oscillatory conditions	57	
	3.4.1	Melting and Casting	57	
3.5	Fabric	ation of test specimens for tensile, impact and hardness		
	Tests t	from casting	58	
	3.5.1	Fabrication of Tensile Test Specimen	58	
	3.5.2	Fabrication of Impact Test Specimen	59	
	3.5.3	Fabrication of Micro-Hardness Test Specimen	59	
	3.5.4	Preparation of test specimens for microstructure study	60	
3.6	Charae	cterize and correlate the observed results by using		
	micros	structure and Dewinter Material plus software	61	
CHAPTER-4	4	RESULTS AND DISCUSSION	62-158	
4.1		ation and investigation of the chemical composition	02 200	
		ter-metallic phase determination after solidification of		
		and A319 aluminum alloy	63	
	4.1.1	SEM/EDS of A356	63	
	4.1.2		64	
	4.1.3	X-RAY Diffraction Analysis	65	
4.2		ation and comparison of the mechanical properties	02	
1.2		illatory prepared casting and stationary casting	69	
		Effect of Oscillation on Ultimate Tensile Strength	70	
	4.2.2	Effect of Oscillation on Yield Strength	73	
	4.2.3	Effect of Oscillation on % Elongation	76	
	4.2.4	Effect Of Oscillation on Micro-Hardness (HV)	70 79	
	4.2.4		82	
4.3		ssion and Characterizations of Mechanical Properties	85	
		4.3.1 Ultimate Tensile Strength	85	
		4.3.2 Yield Strength	87	
		4.3.3 % Elongation	88	
		4.3.4 Micro-Hardness	89	
		4.3.5 Toughness (Joule)	91	

4.4	4	Micro	structure Photographs	97
	4	4.4.1	Evaluation of Metallurgical Characterization	
		of A31	9 and A356 Aluminum Alloy Casting With	
	1	the hel	p of their Optical Microstructure Image	97
4.:	5	Evalua	tion of the Metallurgical Properties and	
		compa	arison of oscillatory casting with the stationary casting.	111
	4	4.5.1	Effect of Oscillation on α-Al Grain Size (µm)	111
	4	4.5.2	Effect Of Oscillation on Dendrite Arm Spacing (µm)	114
	4	4.5.3	Effect of Oscillation on Roundness of Silicon Particle (%)) 117
	4	4.5.4	Effect of Oscillation on Average of Area	
			of Silicon Particle (μm^2)	120
	4	4.5.5	Effect of Oscillation on Aspect Ratio of Silicon Particle	123
	4	4.5.6	Effect of Oscillation on Porosity (%)	126
4.0	6	Aspect	Ratio of Silicon Particles	128
4.′	7	Round	ness of Silicon Particles	130
4.3	8 '	The Av	verage Area of Silicon Particles	132
4.9	9 '	The Av	verage Grain Size	134
4.	10	Dendri	te Arm Spacing	136
4.	11	(%) Po	prosity	138
4.	12	SEM-H	Photograph of Tensile Fracture Surface	
		of A31	9 and A356 Aluminum Alloys Casting	144
	4	4.12.1	SEM-Photograph of Tensile Fracture Surface of A319	146
	4	4.12.2	SEM-Photograph of Tensile Fracture Surface of A356	149
	4	4.12.3	Evaluation of Tensile Fracture Surface	
			(SEM Image) of A319	152
	4	4.12.4	Evaluation of Tensile Fracture Surface	
			(SEM Image) of A356	153
СНАРТИ	E R-5	CONC	CLUSIONS AND SCOPE FOR FUTURE WORK	159-163
5.	1 (Conclu	isions	159
5.2	2	Scope	for future work	163
REFREN	ICES			164-173
APPENDICES			174-186	
APPENDIX-A- Tables			174-178	
APPEND	APPENDIX-B -Specifications of the instruments used			
APPENDIX-C - Specifications of the machines used				
LIST OF	' PUB	LICA	TIONS	187