## TABLE OF CONTENTS

Chapter No.	Description	Page No.
	CERTIFICATE	Ι
	DECLARATION BY THE CANDIDATE	II
	COPYRIGHT TRANSFER CERTIFICATE	III
	DEDICATION	IV
	ACKNOWLEDGEMENTS	V-VII
	TABLE OF CONTENTS	VIII-X
	LIST OF FIGURES	XI-XIV
	LIST OF TABLES	XV
	LIST OF ABBREVIATIONS	XVI-XVII
	PREFACE	XVIII-XIX
1.	INTRODUCTION AND LITERATURE REVIEW	01 - 26
1.1	General	01
1.2	Problem Statement	02
	1.2.1 Production process of jarosite waste	03
1.3	Literature Review	04
	1.3.1 Disposal practice of jarosite waste and its management	04
	1.3.2 Application/ Utilization of jarosite	06
	1.3.2.1 Jarosite used in brick manufacturing	06
	1.3.2.2 Jarosite used in construction work/industry	08
	1.3.2.3 Jarosite used as a sub-grade and geotechnical material	11
	1.3.2.4 Jarosite used as a liner in landfill	13
	1.3.2.5 Jarosite used as a substitute of gypsum in cement	14
	production	
	1.3.2.6 Jarosite used as a substitute of fine aggregate in concrete mix	14
	1.3.2.7 Jarosite used as a cement replacement in concrete production	15
	1.3.2.8 Jarosite used as a proxy in remote sensing	16

		1.3.2.9 Jarosite used in metals recovery	17
		1.3.2.10 Jarosite as a soil fertilizer	18
		1.3.2.11 Jarosite used in ceramic and glass products	19
	1.4	Scope and Objectives	24
2.		MATERIALS AND METHODOLOGY	27-50
	2.1	Materials	27
		2.1.1 Jarosite	27
		2.1.2 Ground granulated blast furnace slag (GGBS)	29
		2.1.3 Hydrated lime	30
	2.2	Testing Methodology	31
	2.3	Detailed Description of Testing Methodology Adopted	32
		2.3.1 Specific gravity	34
		2.3.2 Grain size distribution	35
		2.3.2.1 Sieve analysis	35
		2.3.2.2 Hydrometer analysis	36
		2.3.3 Consistency Limits	36
		2.3.3.1 Liquid limit	37
		2.3.3.2 Plastic limit	38
		2.3.4 Mini compaction	38
		2.3.5 Hydraulic conductivity	39
		2.3.6 Differential free swell index	40
		2.3.7 Strength study	40
		2.3.7.1 Unconfined compressive strength	41
		2.3.7.2 Split tensile strength	41
		2.3.7.3 Sample preparation for the strength test	43
		2.3.8 Durability study	45
		2.3.8.1 Freezing-thawing	45
		2.3.9 Mineralogical and Morphological analysis	46
		2.3.9.1 X-Ray diffraction	47
		2.3.9.2 Morphological analysis (SEM-EDX)	48
		2.3.10 Toxicity Leachate Characteristics Procedure	49
3.		<b>RESULTS AND DISCUSSION</b>	51-96
	3.1	Compaction Study	51

		LIST OF PUBLICATIONS	122-123
		REFERENCES	109-121
	5.2	Limitation of Present Study and Scope for Future Work	107
	5.1	Conclusions	105
5.		CONCLUSIONS AND FUTURE SCOPE	105-108
	4.3	Construction Sequence and QA/QC Procedure	103
		4.2.2 Example 2: Cost of a standard size brick	103
		one m <sup>3</sup>	
		4.2.1 Example 1: Cost of construction of an embankment of	102
	4.2	Economic Viability	102
		unfired bricks	
		4.1.2 Development of solidified, durable and immobilized	100
		4.1.1 Jarosite as a construction material in pavement design	98
	4.1	Applications in Civil Engineering	98
4.		ECONOMIC VIABILITY	97-104
		APPLICATIONS IN CIVIL ENGINEERING AND	
	3.5	Toxicity Leachate Characteristics Procedure (TCLP) Study	93
		3.4.2 Morphological study (SEM-EDX)	86
	5.7	3.4.1 Mineralogical study (X-Ray Diffraction)	83
	3 /	S.S.2 weight loss study Mineralogical and Morphological Study	80 82
		3.3.1 Strength study	// 80
	3.3	2.2.1 Strongth study	/0 77
	2.2	3.2.3.1 Use of the equation developed	15
		$(q_u)$ and split tensile strength $(q_t)$	
		3.2.3 Relationship between unconfined compressive strength	67
		3.2.2 Effect of Lime on Jarosite-GGBS-lime mixture	61
		3.2.1 Effect of the GGBS on Jarosite-GGBS mixture	59
	3.2	Strength Study	59
		3.1.2 Effect of lime and GGBS on compaction parameters	53
		3.1.1 Effect of GGBS on compaction parameters	51