

List of Figures

1.1	Deposits of bauxite ore (a) world and (b) India.	5
1.2	Red mud generation in India- present scenario.	6
1.3	General framework molecular arrangement in geopolymer process. . .	12
1.4	Overview of some patents of metals recovery from red mud	13
2.1	Location of HINDALCO alumina plant	33
2.2	Grain size distribution of red mud.	34
2.3	Variation of pH of red mud with lime	35
2.4	Schematic representation of central composite experimental designs .	40
2.5	Schematic diagram of Box-Behnken experimental design	41
2.6	Volume-moisture content relationship	43
2.7	Universal hydraulic sample extruder	46
2.8	Automatic unconfined compression soil testing machine setup	47
2.9	Split tensile mold assembly	48
2.10	Scanning electron microscopy with energy-dispersive X-ray spectroscopy detector setup	49
2.11	Atomic absorption spectrophotometer setup	51
2.12	Biological model of a neuron	52
2.13	Basic artificial neural network architecture	53
2.14	Mathematical model of neuron	54
2.15	Different transfer function (a) stepped (b) linear (c) logistic sigmoid and (d) hyperbolic tangent sigmoid	58
2.16	Taylor's plot	63
3.1	Compaction curves of red mud, red mud-lime and molding points . . .	66
3.2	Influence of lime content and dry unit weight on q_u of red mud at varying curing time (a) 7 days, (b) 28 days, and (c) 60 days	69
3.3	Variation of (q_u) of red mud -lime mix with (a) curing time and (b) molding moisture content.	70
3.4	SEM images (10kX) of (a) red mud, (b) lime, (c) red mud + 3 % lime at density = 14 kN/m^3 , (d) red mud + 3 % lime at density = 15.5 kN/m^3 (e) red mud + 9 % lime at density = 14 kN/m^3 , and (f) red mud + 9 % lime at density = 15.5 kN/m^3	71

3.5	EDX of (a) red mud, (b) lime, (c) red mud + 3 % lime at density = 14 kN/m^3 , and (d) red mud + 9 % lime at density = 14 kN/m^3 . . .	72
3.6	Variation of Ca/Si, and Si/Al ratio of red mud with binders	73
3.7	Variation of unconfined compressive strength (q_u) with water/lime ratio (w/L).	75
3.8	Variation of unconfined compressive strength (q_u) with adjusted water/lime ratio (w/L) (a) 7 days, (b) 28 days, and (c) 60 days	76
3.9	Variation of $(q_u/(w/L)^{0.60})$ with (γ_d) for curing time (a) 7 days, (b) 28 days and (c) 60 days	78
3.10	unique correlations linking q_u , w , L , γ_d and t	79
3.11	Effect of porosity/volumetric lime content ratio (η/L_v) on unconfined compressive strength (q_u) of red mud –lime mix with varying curing periods (a) 7 days, (b) 28 days and (c) 60 days	80
3.12	Variation of η with q_u with varying curing periods (a) 7 days, (b) 28 days and (c) 60 days	81
3.13	Variation of inverse of L_v with q_u with varying curing periods (a) 7 days, (b) 28 days and (c) 60 days	82
3.14	Variation of adjusted adjusted porosity/volumetric lime content ratio ($\eta/L_v^{0.11}$) on unconfined compressive strength (q_u) with varying moisture content (a) 26 %, (b) 28 % and (c) 30 %	84
3.15	q_u vs $[\eta/L_v^{0.11}]^{-4.47}$ plots for different moisture content (a) 26 %, (b) 28 %, and (c) 30 %	85
3.16	$[\eta/L_v^{0.11}]^{-4.47}$ vs. $[t]^{0.29}$ plots for different curing time and different moisture content	87
3.17	Relationship linking q_u , η , L_v , t and w	88
3.18	Schematic diagram of various design of experiment (a) Inscribed central composite (ICC), (b) Circumscribed central composite (CCC), (c) Faced central composite (FCC) and (d)Box-Behnken (BB) design	89
3.19	Scatter plot between computed and predicted values of unconfined compressive strength of stabilized red mud.	96
3.20	Scaled percent error (SPE) vs.cumulative frequency plot between computed and predicted values of q_u of stabilized red mud.	97
3.21	Taylor plot between computed and predicted q_u of stabilized red mud.	98
3.22	The 3D Response Surface Plots of the variation of the loss of mass of the Mix with (a) w/L and N and (b) γ_d and t	105
3.23	The 3D Response Surface Plots of the variation of the loss of mass of the Mix with (a) $\eta/L_v^{0.11}$ and N and (b) t and w	106
3.24	Scatter plot between computed and predicted loss of mass	107
3.25	Scaled percent error vs cumulative frequency plot between computed and predicted values of loss of mass	107
4.1	Scatter plot between measured and predicted values of unconfined compressive strength (q_u) based on conventional designed ANN model	117

- 4.2 Scatter plot between measured and predicted values of unconfined compressive strength (q_u) based on model (a) central composite design and (b) Box-Behnken design ANN model 119
- 4.3 Variation of predicted vs. measured unconfined compressive strength for stabilized red mud based on conventional, central composite and Box-Behnken designed ANN models 120
- 4.4 Neural interpretation diagrams based on (a) Conventional (b) Central composite and (c) Box-Behnken designed ANN model 124
- 4.5 Relative contribution of input parameters on response based on (a) Conventional (b) Central composite and (c) Box-Behnken designed ANN model 125

- 5.1 Fabricated brick mould along with assembly (a) front and (b) top view 132
- 5.2 Prepared brick (a) top and (b) front view 133
- 5.3 Failed brick (a) side and (b) front view 134
- 5.4 Flow chart of the sequence of construction and quality control for stabilized red mud for pavement applications (images are for representation purposes only) 136